

Solutions for AL Wheel_Hollow (19x8.5J”)



Project Outline

Industry

- Automotive industry

Customer

- ‘H’ Company [Korea]

System Solutions

- Mynx6500II 1Set

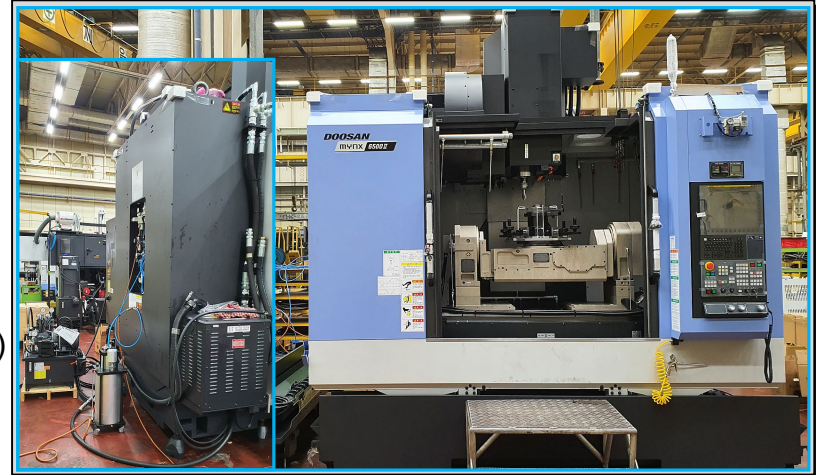
Production Process & Cycle Time

- 120,000 Pcs/Year
- 133sec(Machining Time)

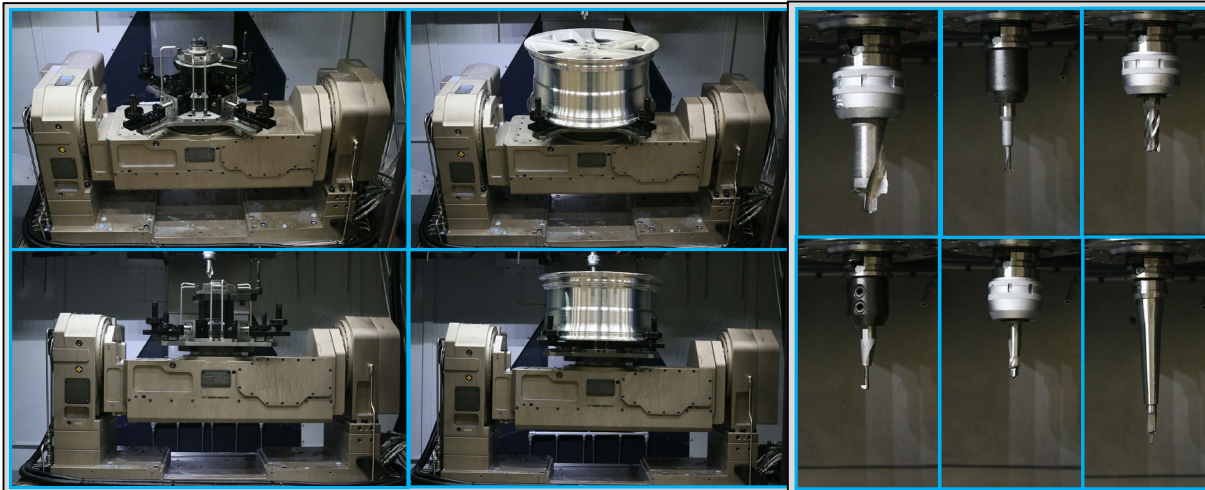
Key Technology & Options

- Work Location Confirmation(Air Sensing)
- Drum Filter Hinged Chip Conveyor
- 2-axis Rotary Table
- MQL System

Layout & Video



Jig & Fixture / Tool



Before & After Work

